

Work Order ID 115447

April-02-14 7:07:51 AM

slip April 9

115447

Page 1

Item ID: D350-616-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Full Emergency Litter

Stop *NS2*

Start Date: 4/02/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 4/04/14 Req'd Qty: 2.00

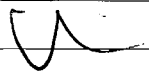
2

Customer:

Reference:

Approvals:

Process Plan:



Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-616

G

100

Document Control

0.00

100

DC

Doc.Control -USB or Paperwork

Memo

0.00

Photocopy bluefile and create labels per PPP D350-616-011
CHG006

MAY 26 2014

DAS
06
9-89

(2)

101

0.00

101

Small Fab

Small-Fab

Memo

0.00

1- Assemble as per Dwg D2370

2- Transfer drill using D4812-041 as template and open to size 0.257" as per
Dwg D2370 AND DT9935 DRILL JIG

3- Ensure fit of D4812-041 and remove for shipping

D4812-041 MUST STAY WITH LITTER FRAME

4- Deburr

2

FF
14-05-12

Work Order ID 115447

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Page 2

April-02-14 7:07:51 AM

Item ID: D350-616-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Full Emergency Litter

Start Date: 4/02/14 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 4/04/14 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
105	QC5- Inspect part completeness to step on W/O	0.00				2			
105									
QC	Memo	0.00							
Quality Control									
119	Pick Kit	0.00				2			
119									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00				2			
120									
QC	Memo	0.00							
Quality Control									

DAS
06
9-89

MAY 26 2014

1405-26

Work Order ID 115447

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April-02-14 7:07:51 AM

Item ID: D350-616-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Full Emergency Litter

Start Date: 4/02/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 4/04/14 Req'd Qty: 2.00

2

Customer:

Reference:

Run Start

NR1

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

NR2

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-616-011

Location: 049A

PPP Rev: _____

DAS
06
9-88

2
MAY 26 2014

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 14-05-27

ME
14-5-26

Picklist Print

April-02-14 7:07:51 AM

Page 1

Work Order ID: 115447

115447

Parent Item: D350-616-011

D350-616-011

Parent Item Name: Full Emergency Litter

Start Date: 4/02/14

Required Date: 4/04/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP E03.04.04ReformatKJ/RF
IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G
13.05.21 AS PER DWG REV.G DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2370-1		Manufactured	No				Each	4.0000		2			
D2370-1									**			FF	14-05-12
Litter Frame Assembly													

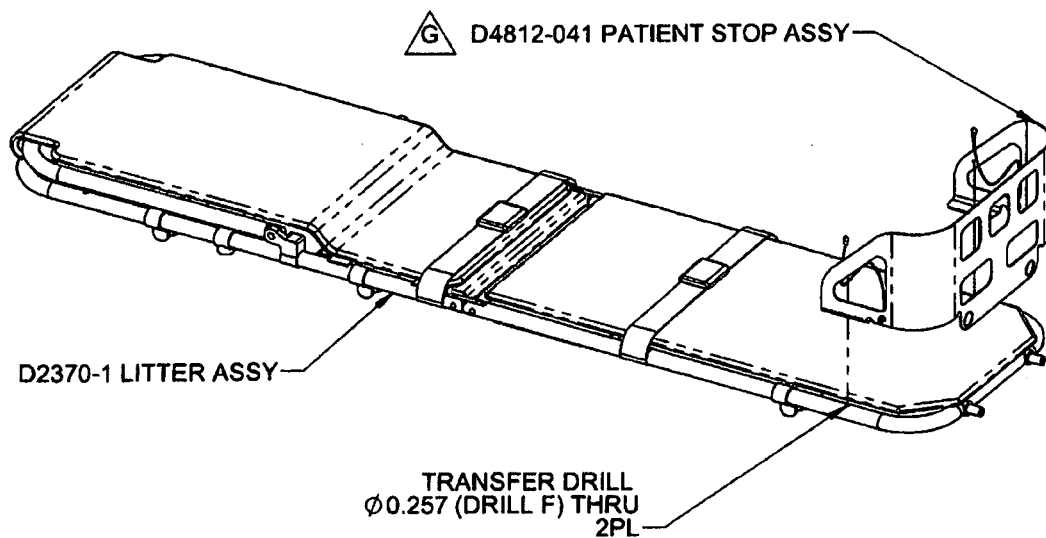
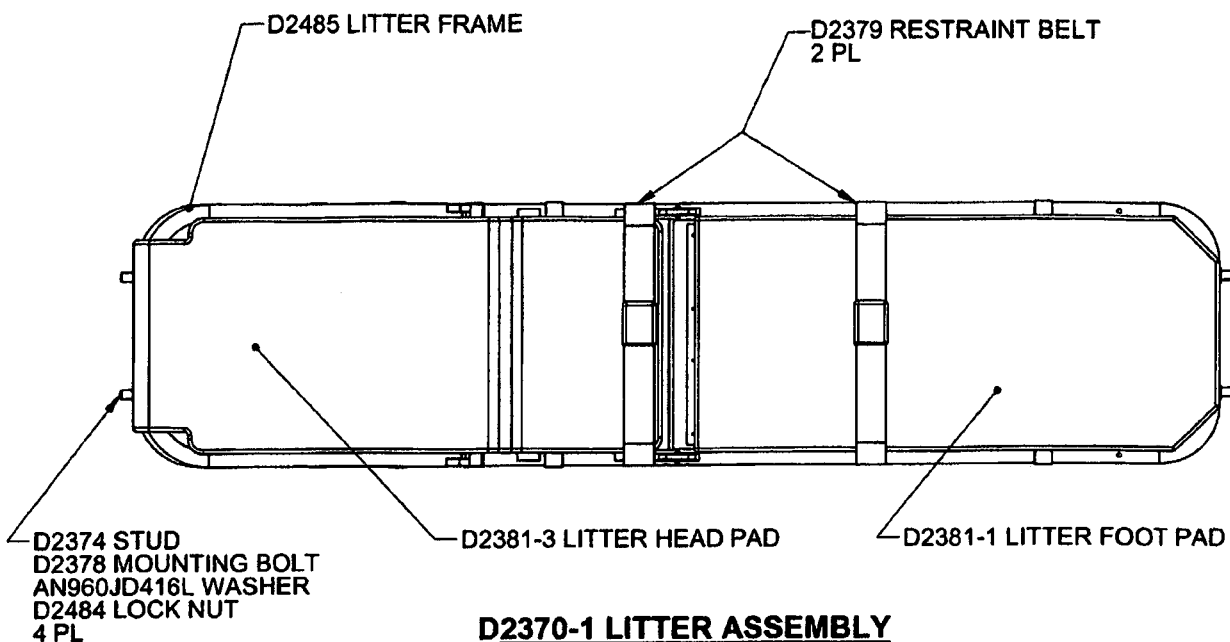
Location	Loc Qty	Loc Code
GA 115466	4	
112938	2	
114261	2	

D350-616-013		Manufactured	No				Each	0.0000		2			
D350-616-013									**			115621	2
Deck Plate & Tie Down													

D4812-041		Manufactured	No				Each	7.0000		2			
D4812-041									**			FF	14-05-12
Patient Stop Assembly													

Location	Loc Qty	Loc Code
st196a 11747	4	
111828	4	
ST229	3	
111829	2	
113467	1	

DAS
06
9-89



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 13.04.01
CERT. NO.: SH96-10
ISSUE NO.: 3

DESIGN	DB	DART AEROSPACE LTD	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO. D350-616	REV. G
MFG. APPR.	N/A	SHEET 9 OF 13	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
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